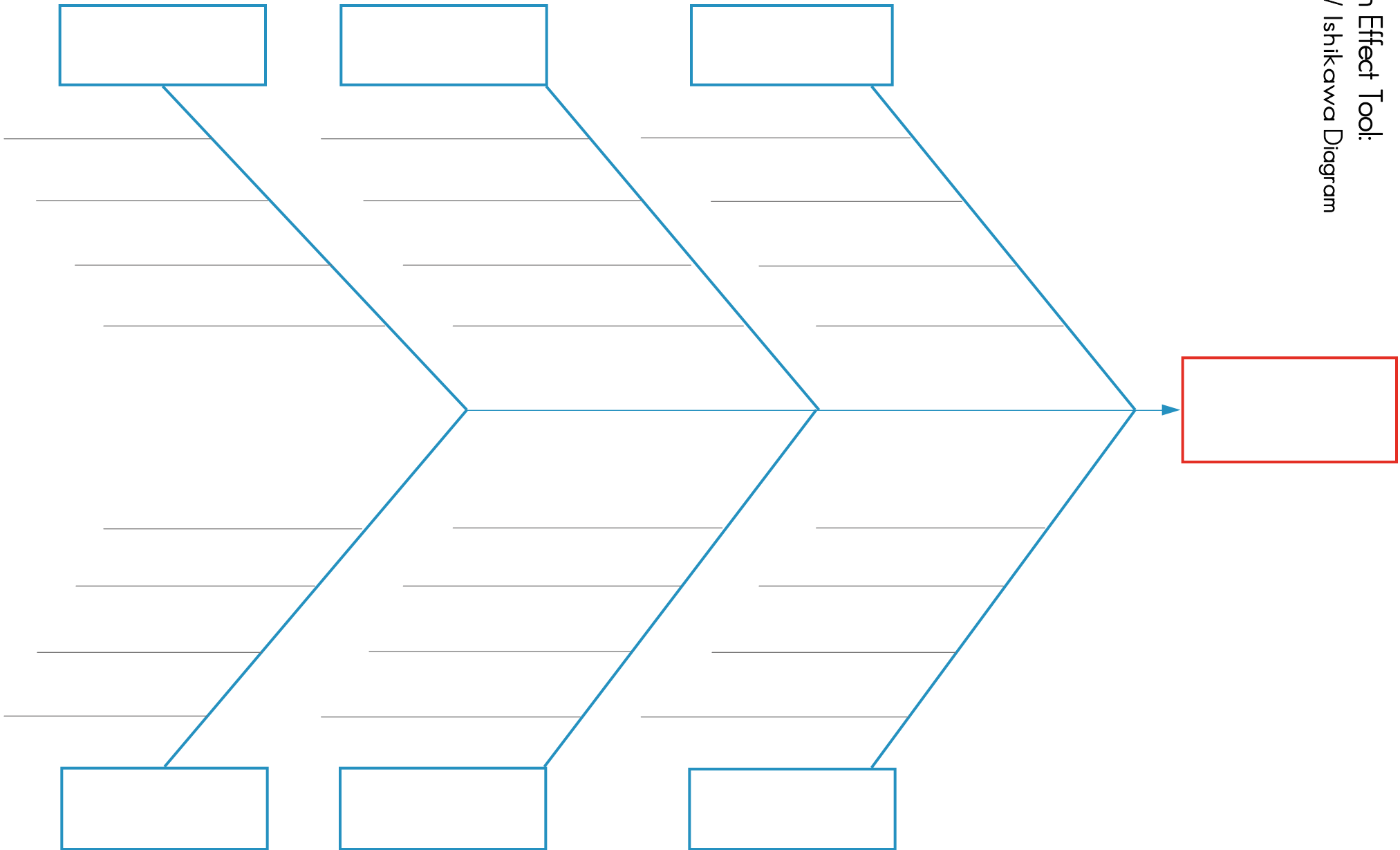


Cause 'n Effect Tool: "Fishbone" or "Ishikawa" Diagram

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Cause 'n Effect Tool:
Fishbone / Ishikawa Diagram



"Head" Box = Effect / Rectangles = Categories - suggestions: Management, Man, Method, Measurement, Machine, Material / "Bones" = individual possible causes